

Fixed Frame Straightening Accessories

FIXED FRAME SHAFT STRAIGHTENING FIXTURES AND ACCESSORIES

DOCUMENT 12038

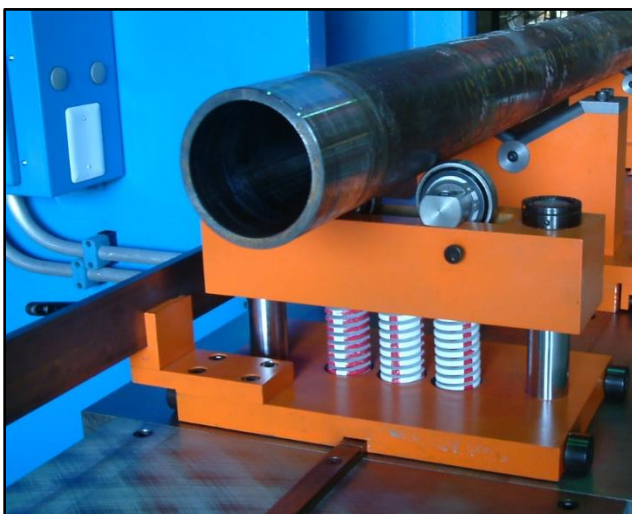


SAVAGE's model FFS Fixed Frame Straightening Press Accessories are designed to easily straighten medium weight shafts, tubes, and round bars up to 1,000 lb. All accessories are wheel-mounted to easily glide across the bed and keyed to centerline for precise straightening.



LOADING THE BAR

In operation, the workpiece is loaded onto extension table rollers, and indicated. These wheel-mounted rollers allow bars weighing thousands of pounds to be positioned easily under the ram.



LIFT/ROTATION STAND WITH SPRING LIFTS

Springs lift work above the V-anvils for indication, then automatically lower under ram force. All accessories are keyed to remain on centerline.



V-ANVIL BLOCKS AND RAM NOSE

- Replaceable hard liners
- No bolt holes to mark surface
- Spring-loaded wheels assist in anvil separation
- Ram nose anti-rotation provided



SAVAGE ENGINEERING & SALES, INC.

4855 Chaincraft Road
Garfield Heights, OH 44125

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